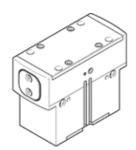
## parallel gripper HGPD-80-A-G2 Part number: 1132959

**FESTO** 

With gripping force backup when closing...-G2.





## **Data sheet**

| Feature                                   | Value  |
|---|--|
| Size                                      | 80   |
| Stroke per gripper jaw                    | 20 mm  |
| Max. replacement accuracy                 | <= 0.2 mm  |
| Max. angular gripper jaw backlash ax,ay   | <= 0.1 deg   |
| Max. gripper jaw backlash Sz              | ⟨= 0.02 mm   |
| Rotationally symmetrical                  | <= 0.2 mm  |
| Repetition accuracy, gripper              | <= 0.05 mm   |
| Number of gripper fingers                 | 2  |
| Assembly position                         | Any  |
| Mode of operation                         | double-acting  |
| Gripper function                          | Parallel   |
| Gripper force back-up                     | On closing   |
| Design structure                          | Inclined plane   |
|   | guided motion sequence   |
| Position detection                        | For proximity sensor   |
| Operating pressure                        | 4 8 bar  |
| Operating pressure, sealing air           | 0 0.5 bar  |
| Max. operating frequency of gripper       | <= 2 Hz  |
| Min. opening time at 6 bar                | 379 ms   |
| Min. closing time at 6 bar                | 240 ms   |
| Operating medium                          | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
| Note on operating and pilot medium        | Lubricated operation possible (subsequently required for further |
|   | operation)   |
| Corrosion resistance classification CRC   | 2 - Moderate corrosion stress                                    |
| Protection class                          | IP65   |
| Ambient temperature                       | 5 60 °C  |
| Mass moment of inertia                    | 319.95 kgcm2   |
| Max. torque at gripper Mx static          | 170 Nm   |
| Max. torque at gripper My static          | 130 Nm   |
| Max. torque at gripper Mz static          | 110 Nm   |
| Lubrication interval for guide components | 5,000,000 Mio SP   |
| Max. mass per external gripper finger     | 2,170 g  |
| Product weight                            | 7,484 g  |
| Mounting type                             | Internal thread and centring sleeve                              |
|   | With through-hole and centring sleeve                            |
|   | With through-hole and dowel pin                                  |
|   | With internal thread and dowel pin                               |
|   | Optional   |
| Pneumatic connection, sealing air         | M5   |
| Pneumatic connection                      | G1/4   |
| Materials note                            | Conforms to RoHS   |
| Material cover cap                        | High alloy steel, non-corrosive                                  |
| Material housing                          | Aluminium  |
|   | Anodised   |
| Material gripper jaws                     | Steel  |
|   | Hardened   |