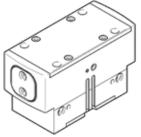
## parallel gripper HGPD-80-A Part number: 1132957



## **Data sheet**

Feature	Value
Size	80
Stroke per gripper jaw	20 mm
Max. replacement accuracy	<= 0.2 mm
Max. angular gripper jaw backlash ax,ay	<= 0.1 deg
Max. gripper jaw backlash Sz	<= 0.02 mm
Rotationally symmetrical	<pre>&lt;= 0.2 mm</pre>
Repetition accuracy, gripper	<= 0.05 mm
Number of gripper fingers	2
Assembly position	Any
Mode of operation	double-acting
Gripper function	Parallel
Design structure	Inclined plane
	guided motion sequence
Position detection	For proximity sensor
Total force at 6 bar, opening	3,922 N
Total force at 6 bar, closing	3,716 N
Operating pressure	38 bar
Operating pressure, sealing air	0 0.5 bar
Max. operating frequency of gripper	<= 2 Hz
Min. opening time at 6 bar	214 ms
Min. closing time at 6 bar	218 ms
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
Protection class	IP65
Ambient temperature	5 60 °C
Gripping force per gripper jaw at 6 bar, opening	1,961 N
Gripping force per gripper jaw at 6 bar, closing	1,858 N
Mass moment of inertia	236.48 kgcm2
Max. force on gripper jaw Fz static	6,000 N
Max. torque at gripper Mx static	170 Nm
Max. torque at gripper My static	130 Nm
Max. torque at gripper Mz static	110 Nm
Lubrication interval for guide components	5,000,000 Mio SP
Max. mass per external gripper finger	2,170 g
Product weight	6,252 g
Mounting type	Internal thread and centring sleeve
	With through-hole and centring sleeve
	With through-hole and dowel pin
	With internal thread and dowel pin
	Optional
Pneumatic connection, sealing air	M5
Pneumatic connection	G1/4
Materials note	Conforms to RoHS
Material cover cap	High alloy steel, non-corrosive
Material housing	Aluminium
	Anodised
Material gripper jaws	Steel
	Hardened

**FESTO**